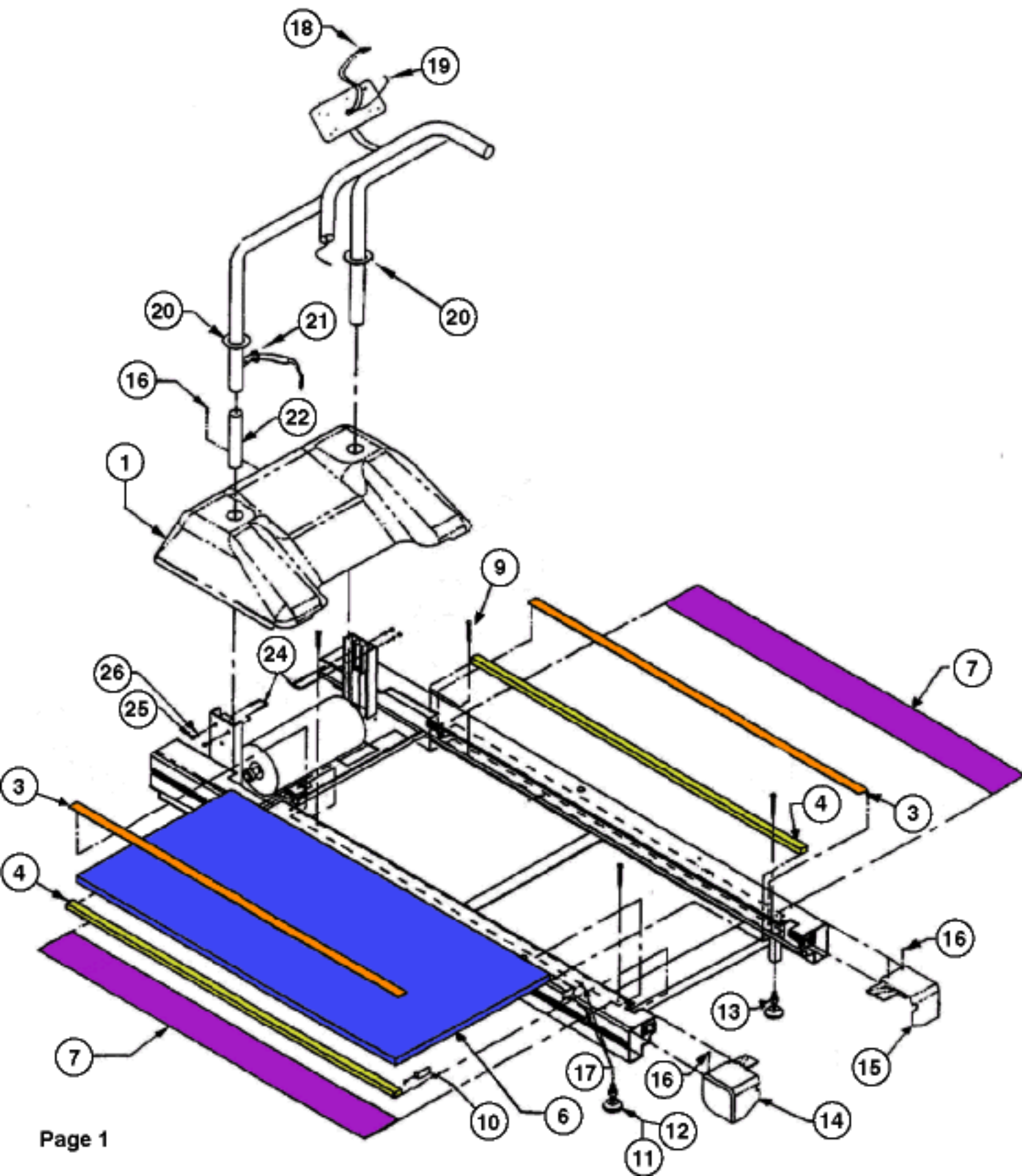
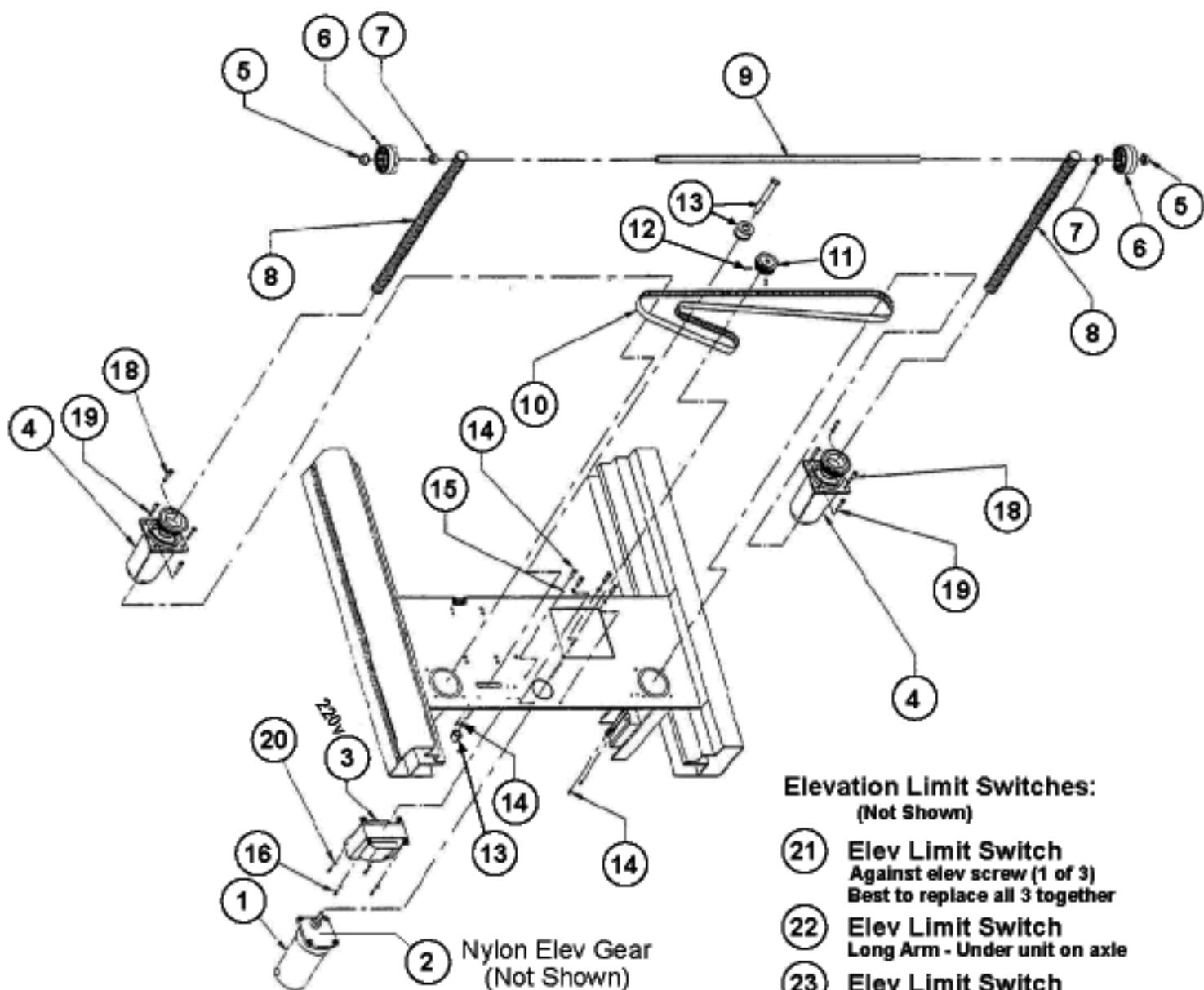


2000 Frame Assy



Elevation Assy



Elevation Limit Switches: (Not Shown)

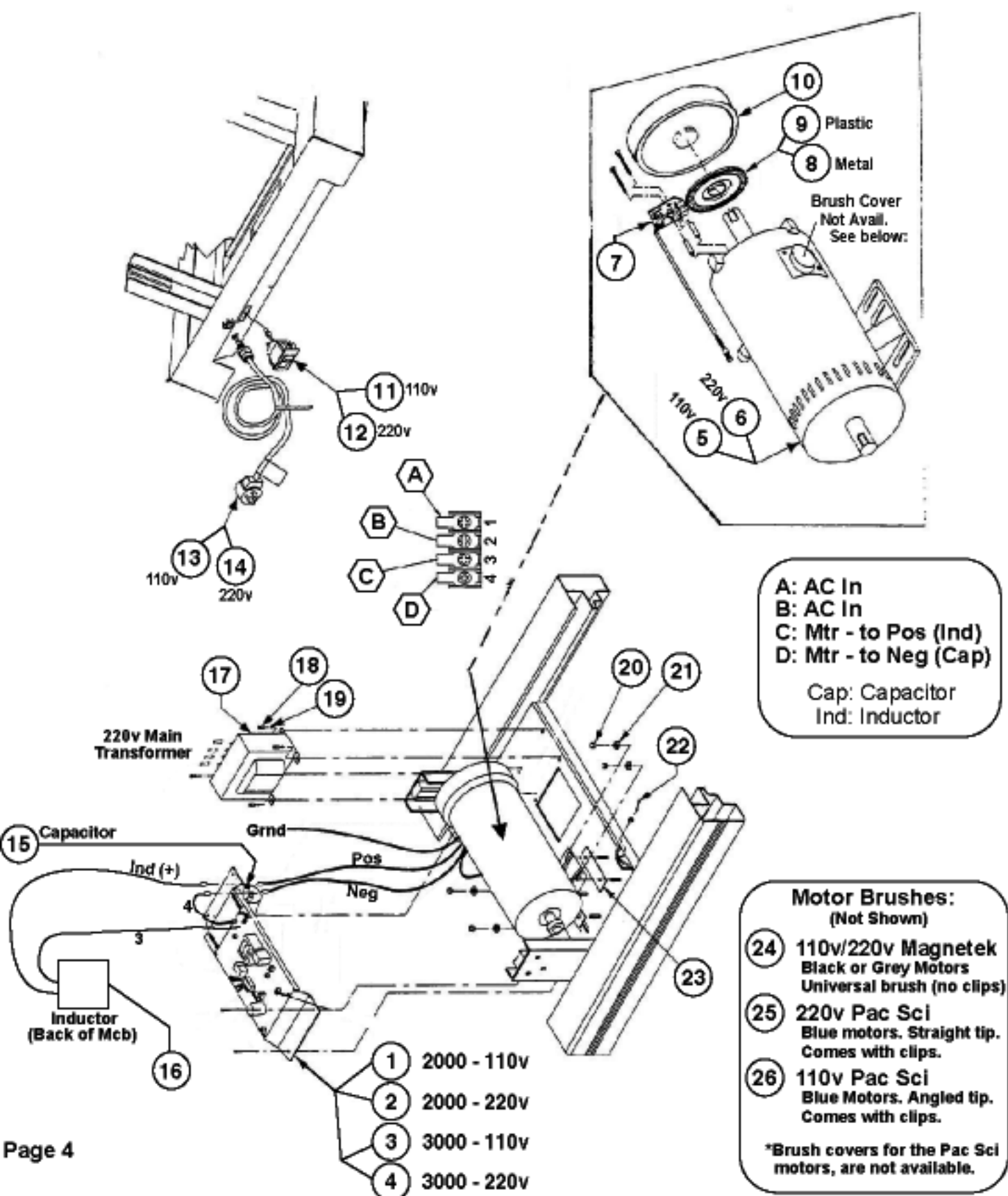
- 21 Elev Limit Switch
Against elev screw (1 of 3)
Best to replace all 3 together
- 22 Elev Limit Switch
Long Arm - Under unit on axle
- 23 Elev Limit Switch
2000 Upper Limit
- 24 0% Percent Cable
Connects to CO-7
- 25 Lower/Upper Limit Cable
Connects to CO-4

26 Elev RPM Sensor (Not Shown)
Connects to CO-5

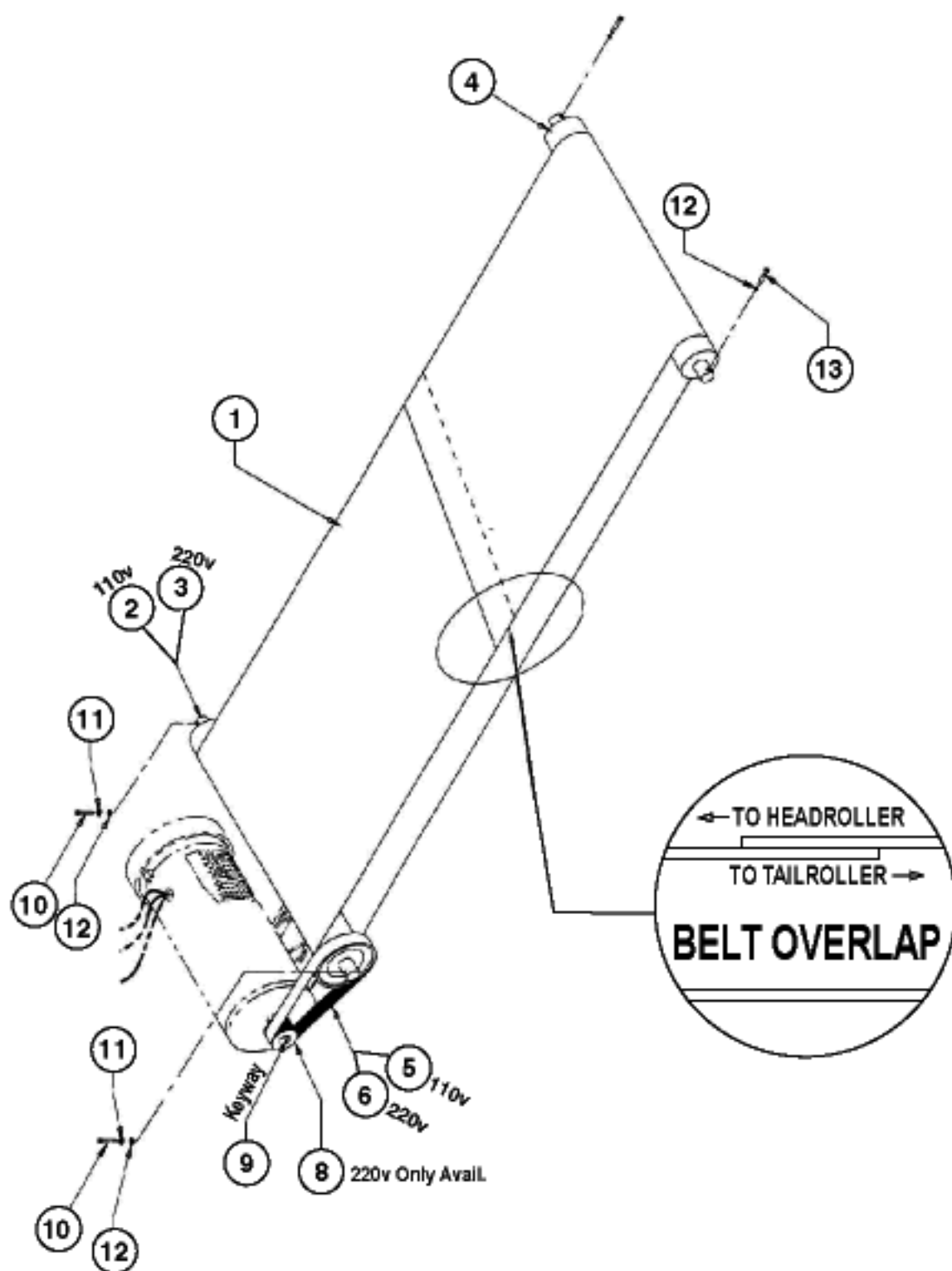
27 Elev Sensor Disc (Not shown)

28 Elev Motor Brushes (Not Shown)

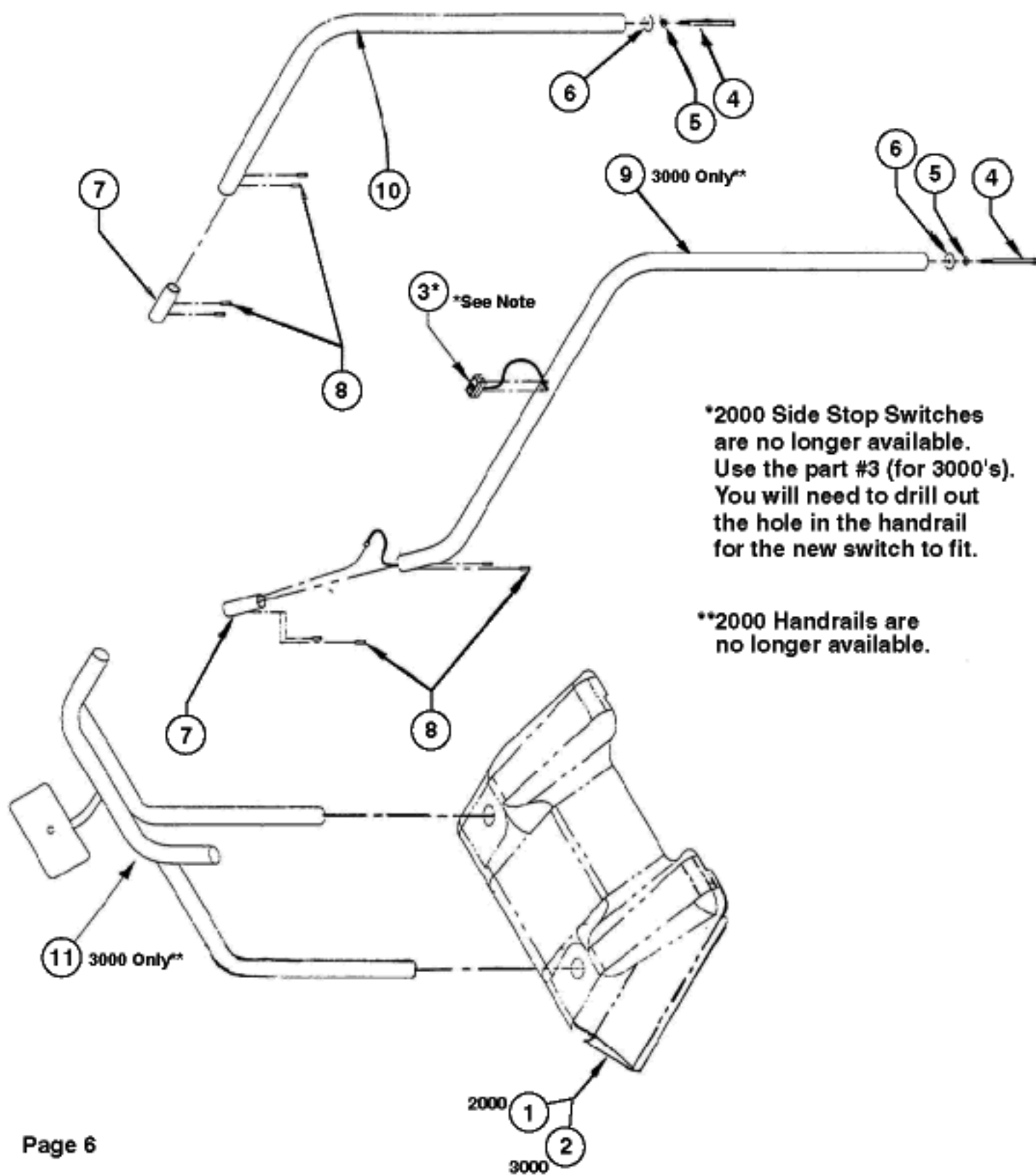
Motor & Elec Assy



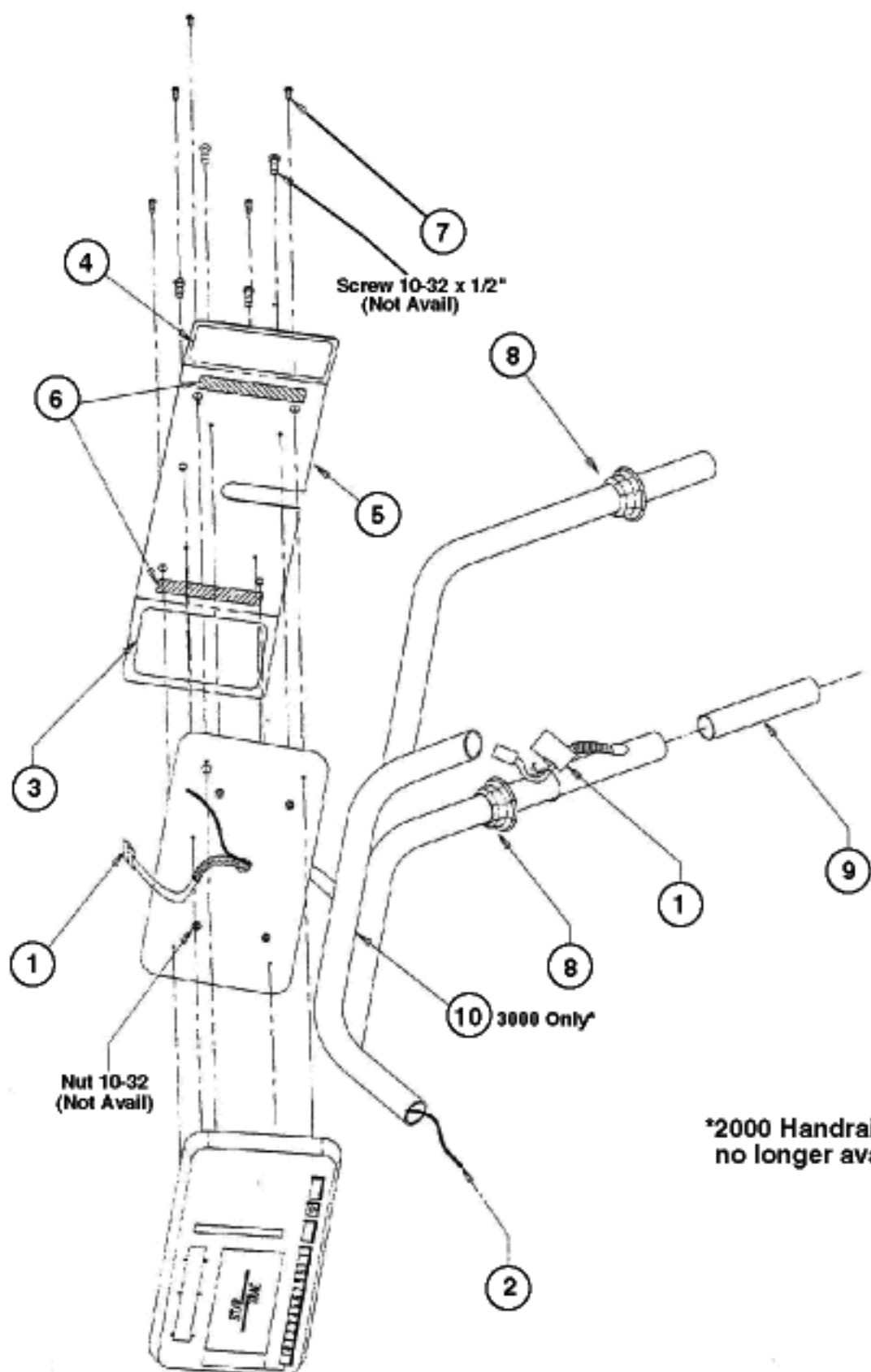
Drive & Belt Assy



Handrail Assy



Display Handrail Assy



ST2000 & 3000 Series

Display Assy

A. Display Panel (Keypad)

Aluminum Face - Flat

- ① Programmable
- ② Jogger
- ③ Walker
- * Simple with Numbers - Use ⑧ & ⑫
- ⑤ Simple w/no Numbers (No Programs on Panel)

B. Display Panel (Keypad)

Plastic Face - Beveled

- ⑥ Programmable
- ⑦ Walker
- ⑧ Simple w/ Numbers (No Programs on Panel)
- * Jogger - Use ② & ⑪
- * These panels not avail in plastic.
- * Simple w/no Numbers - Use ⑤ & ⑪

- ⑪ Plastic Tray for Aluminum Panels (Not Shown)

- ⑫ Metal Plate to mount Plastic Panels (Not Shown)

C. Display Electronic (PCB)

- ⑬ Display Electronic*
- * Comes with an eprom
- You need to specify the EXACT model or provide the serial number.

D. Eprom (Firmware)

- ⑭ Eprom (Firmware)*
- * You need to specify the EXACT model or provide the serial number.

